

Scrap Reduction Program



Waste/Loss Created



Log event *



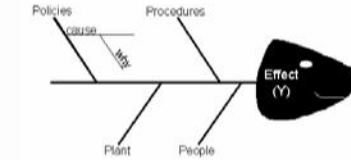
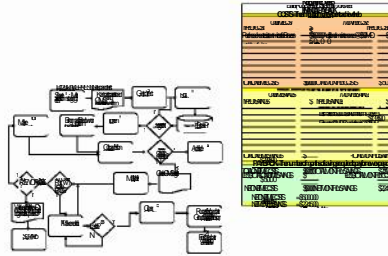
List possible reason(s)



Record on Loss / Waste Tracker



Audit information accuracy



Fishbone / Root Cause Analysis



Short, focused Loss / Waste Avoidance Meeting



Create incident reports
Capture trends

- Cause & Effect
- Pareto 80/20
- Process Map
- Value Ranking
- Cost Benefit
- Payback period

Perform studies /
Modify processes



Apply Corrective Action /
Provide training



Document changes



Measure Improvement

Identify • Track • Isolate cause • Correct

*typical manufacturing shop floor program